



FTC-320

Fast Thermal Conductivity Analyzer



APPLICATION

- Extractive gas analysis
- Process and quality monitoring
 - LEL monitoring
 - safety measurements
- Continuous measurement of components like H₂, CO₂, O₂, He, Ar, CH₄, N₂, NH₃, CO, SF₆ and more
 - used in gas, food, glass and many more industries

BENEFITS

- High sensitivity e.g. 0 to 0.5 Vol.-% H₂ in N₂; noise < 10 ppm H₂ in N₂
- Durable measuring cell
- Multi gas mode
- Offsetting the cross sensitivity of an interfering component possible
- Quick response time (T₉₀ < 1 s)
- Comfortable menu and operator navigation at calibration and parameterisation
- Classic two-point calibration or one-point calibration
- RS232-access to all (measuring) data and parameters

FEATURES

- Precise and long-term stable gas analysis according to the thermal conductivity measuring principle
- Microprocessor based
- 128 x 64 point graphic display
- Operation via 3 keys or PC-based service program
- Small robust aluminum housing for field operation (protection class IP65)
- Linear electrically isolated current output 4 to 20 mA, start and end point concentration freely selectable
- 3 configurable relays for alarm message and device status
- Precise linearisation for binary gas mixtures like e.g. H₂, He, CO₂, CH₄ in N₂ or Ar in the permanent storage; additional customer specific linearisation with polynomial of 6th order
- Indication in ppm or Vol.-%, resolution adjustable up to 1 ppm
- Pressure resistant and vacuum leaktight gas path out of stainless steel (SS316Ti)



TECHNICAL DATA

MODEL

FTC-320

Technology	fast thermal conductivity
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MEASUREMENT

Gas to be measured	see table "Gas to be measured and ranges"
Measurement range(s)	see table "Gas to be measured and ranges"
Measurement unit(s)	ppm or %
Zero drift	< 2 % of smallest range per
Accuracy	ambient temperature: < 1 % of smallest range per 10 K temperature change flow: < 1 % of smallest range per 10 l/h pressure (800 hPa < p < 1,200 hPa): < 1 % of smallest range per 10 hPa
Repeatability	< 1 % of range
Response time (T90)	< 1 sec at flow rate higher 60 l/h (applicaiton dependend)

OPERATION

Ambient temperature	-20 °C to +50 °C (-4 °F to +122 °F) with glass balls filling: -5 °C to +50 °C (23 °F to 122 °F)
Sample flow rate	60 – 80 NI/h (option: 10 – 150 l/h)
Sample gas pressure requirement	0.8 to 1.2 bara option: standard version: max. 20 bara with flow measurement: max. 2 bara for flammable gases: max. 3 bara
Sample gas temperature requirement	max. 80 °C at 25 °C ambient temperature / max. 50 °C at 50 °C ambient temperature min. -20 °C for version without glass beads / min. -5 °C for version with glass beads

CONSTRUCTION

Dimensions (W x H x D)	144 x 80 x 85 mm without accessories
Weight	approx. 1.8 kg without accesories
Sample inlet connection	6 mm OD pipe stubs
Sample outlet connection	6 mm OD pipe stubs
Mounting	wall mounting
Protection class	IP65
Area classification	safe zone

ELECTRICS

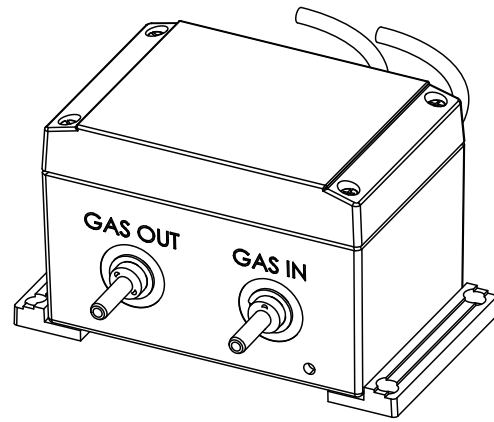
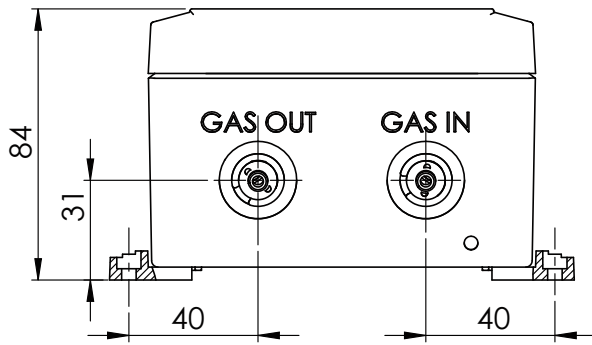
Power supply	21...30 VDC
Power consumption	typical: 500 mA / max: 1 A
Measurement signal output	1 x analog output 4...20 mA 3 x relay contact 2 x analog output 0...10 V and 2 x analog input (option)
Communication / Interface	RS 232 digital interface

GAS TO BE MEASURED AND RANGES

Measuring Gas	Carrier Gas	Basic range	Smallest range	Smallest suppressed zero range	Multi Gas Mode
H ₂	O ₂	0% - 100%	0% - 0.5%	98% - 100%	Yes
H ₂	N ₂ / air	0% - 100%	0% - 0.5%	98% - 100%	Yes
H ₂	Ar	0% - 100%	0% - 0.4%	99% - 100%	Yes
H ₂	He	20% - 100%	20% - 40%	85% - 100%	On request
H ₂	CH ₄	0% - 100%	0% - 0.5%	98% - 100%	On request
H ₂	CO ₂	0% - 100%	0% - 0.5%	98% - 100%	On request
He	N ₂ / air	0% - 100%	0% - 0.8%	97% - 100%	Yes
He	Ar	0% - 100%	0% - 0.5%	98% - 100%	Yes
CO ₂	N ₂ / air	0% - 100%	0% - 3%	96% - 100%	Yes
CO ₂	Ar	0% - 60%	0% - 10%	-	Yes
Ar	N ₂ / air	0% - 100%	0% - 3%	96% - 100%	Yes
Ar	CO ₂	40% - 100%	-	80% - 100%	Yes
CH ₄	N ₂ / air	0% - 100%	0% - 2%	96% - 100%	Yes
CH ₄	Ar	0% - 100%	0% - 1.5%	97% - 100%	Yes
O ₂	N ₂	0% - 100%	0% - 15%	85% - 100%	Yes
O ₂	Ar	0% - 100%	0% - 2%	97% - 100%	Yes
N ₂	Ar	0% - 100%	0% - 3%	97% - 100%	Yes
N ₂	CO ₂	0% - 100%	0% - 4%	96% - 100%	On request
NH ₃	H ₂	0% - 100%	0% - 5%	95% - 100%	On request
CO ₂	H ₂	0% - 100%	0% - 2%	99% - 100%	On request
SF ₆	N ₂ / air	0% - 100%	0% - 2%	96% - 100%	On request

DIMENSIONAL DRAWING

dimensions in mm



min. Biegeradius R53 beachten
consider min. bending radius R53

optional Blindstopfen
optional dummy plug

