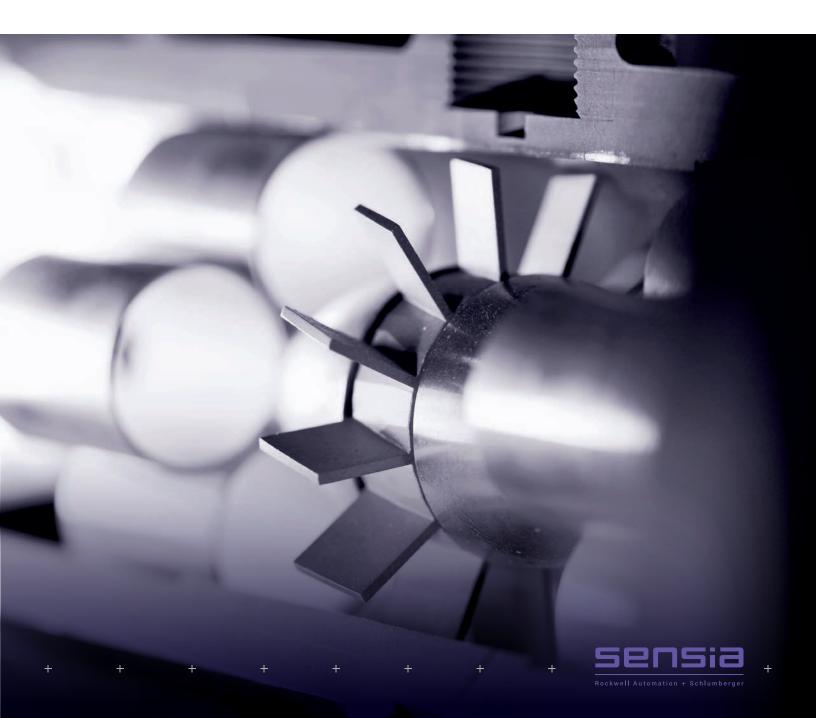
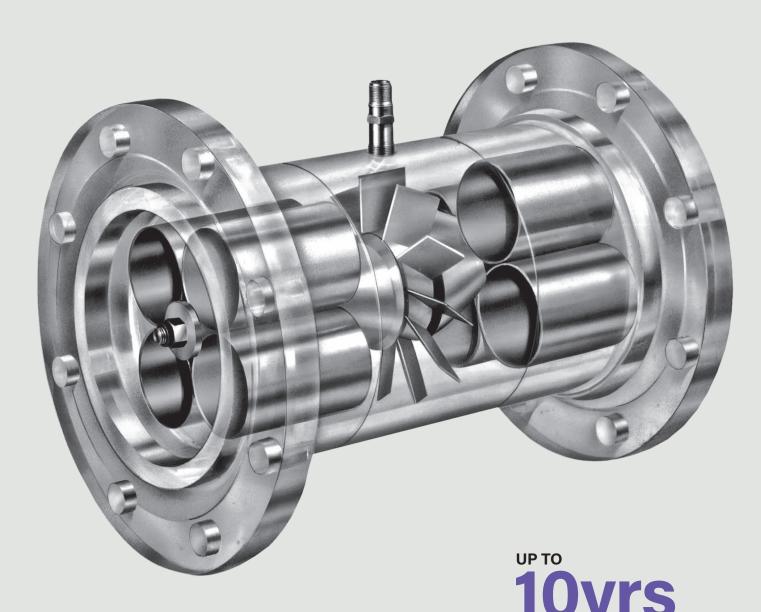
# + Gas Turbine Flowmeters

Robust performance and maximized availability across a range of applications





### Introduction

Gas turbine flowmeter technology enables efficient measurement of many types of gases. For reliable measurement, the gas stream must be chemically compatible with the stainless steel body and internals of the meter and free of solid particles larger than dust and all liquids beyond a film. With these limitations satisfied, a gas turbine provides strategic advantages across a diverse range of applications. Sensia offers three gas turbine options: the BARTON Series 7400\* gas turbine flowmeter and NUFLO\* measurement technologies in 2-in wafer and ball-bearing designs.

#### **Applications**

- + Custody-transfer measurement
- + Fuel gas consumption
- + Vapor recovery
- + High-pressure cryogenic fluids

#### Advantages

- + Flow rangeability
- + Low pressure loss
- + Accuracy independent of gas composition change
- + No power requirement







	BARTON Series 7400 Flowmeter	NUFLO Technology 2-in- Wafer Flowmeter	NUFLO Technology Ball- Bearing Flowmeter
End connection types	Threaded and flanged	Wafer flanged	Threaded, flanged, hammer union, wafer, and grooved
Minimum nominal flowing gauge pressure,† psi [MPa]	100 [0.69]	1[0.0069]	1,000 [6.89]
Maximum pressure,‡ psi [MPa]	6,000 [41.3]	3,705 [25.5]	15,000 [103.4]
Nominal meter sizes, in [mm]	<sup>3</sup> / <sub>4</sub> to 12 [20 to 300]	2 [50]	1 to 8 [25 to 200]
Repeatability, % of indicated flow	0.1	0.5	0.8
Linearity,§ % of indicated flow	1	2	3

- † Meter performance is a function of the fluid density at flowing conditions. The pressure indicated is a typical nominal value. Consult the specifications for each meter type for details.
- ‡ Pressure may be less dependant on end connections selected.
- § Linearity is without application of the multiple K-factors. The NUFLO MC-III\* flow totalizer or Scanner\* flow computers can enhance the linearity achieved to near that of the repeatability specification. Linearity of ball-bearing NUFLO technology and BARTON\* gas turbine measurement technology is limited by the minimum density specifications.

Low maintenance requirements: Sealed, self-lubricating bearings enable maintenance-free operation

for up to 10 years

### **Operation**

The rotor speed in a turbine flowmeter is proportional to the volumetric flow rate of the gas flowing across the blades. As the rotor turns, a reluctance-type pickup coil mounted on the meter body senses the passage of each blade tip and generates a sine wave output. Because the output from the pickup coil is digital pulses representing volume, they are an excellent match for electronic output devices; no analog to digital conversion is required. On all but the 2-in-wafer flowmeter, multiple coils can be added for redundancy or flow direction sensing.

The pickup coil can drive a variety of instruments, including totalizers, preamplifiers, flow computers, or remote terminal units (RTUs).

Preamplifiers transmit the coil signal over extended distances to remote instruments. All turbine instruments can be installed in any orientation, mounted directly to the turbine (subject to temperature limits) or remote mounted, and are available with intrinsically safe, explosion-proof, flame-proof, or weatherproof approvals.

Standard volume, mass, or energy may be determined by pairing the meter with a Sensia MC Series\* flow totalizer when pressure and temperature are constant or with a Sensia Scanner flow computer when they are dynamic.

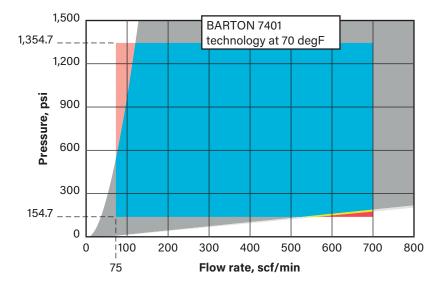
Sensia offers a sizing tool to assist in determining the performance characteristics of the turbine metevrs in individual applications. The tool can be accessed on the Sensia website.

#### **BUNDLED SOLUTIONS**

Save time and money by ordering a comprehensive meter system. The meter, companion electronics, and meter run are factory assembled, configured, and shipped to you ready for installation



Preassembled explosion-proof NUFLO Scanner 2000 flow computer bolt-in system



**Sensia tool sizing chart.** Report from sizing software provides clear indication of meter suitability to specific applications.

## **BARTON Series 7400 Gas Turbine Flowmeter**

BARTON Series 7400 flowmeters are designed for gas service in a wide range of industrial, commercial, pipeline, and aerospace applications.



BARTON Series 7400 gas turbine flowmeter

#### **FEATURES**

- + High accuracy: Custody-transfer-quality measurements with ±0.2% flow rate repeatability and a single K-factor linearity of better than ±1.0% reading over flow range
- + Wide application: Gas meters from oxygen to ethylene for natural gas production, gas transmission, petrochemical, transport, aerospace, and petroleum production and refining industries
- + Responsiveness: Rotor response in milliseconds for precision, even in rapidly changing environments
- Wide range: Depending on the flowing gas density, the meter often provides a turndown ratio greater than 10:1; range extended with the addition of optional linearizing electronics
- + Symmetrical bidirectional design: Ideal for reverse flow applications in which flow capacities are the same in either direction; electronic options provide instantaneous flow direction sensing

- + Compactness and efficiency: Accommodation of large flow rates in a small meter and at a lower pressure drop; use with reduced-diameter block valves and meter runs saves on installation costs
- + Low maintenance requirements: Sealed, selflubricating bearings enable maintenance-free operation for up to 10 years
- + Unibody construction: 4-in and smaller nominal pipe size bodies are machined from solid material, including the flange shape as applicable, eliminating pressure-retaining welds and related integrity concerns
- + Integral pressure tap: Precisely positioned to accommodate pressure measurement at the turbine meter

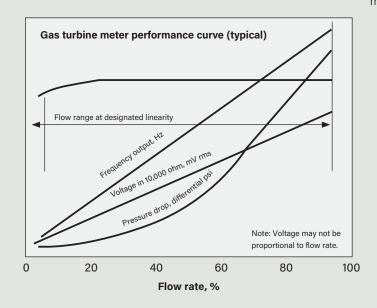
Compliances	Canadian Standards Association (CSA) certified for hazardous areas Class I, Division I, Group B,C,D; Class II, E,F,G;					
	Class III, Enclosure 4 waterproof to USA National Electric Code (NEC) and Canadian Electrical Code (CEC) standards					
	Explosive atmosphere (ATEX) certified, EEx d IIC					
	Compliant to ANSI 12.27.01-2003 single-seal requirements					
		ly Transfer Certification G-0210				
	Canadian Registration Number					
		essure Equipment Directive (PED) 97/23/CE				
		etronics for Class I/Zone 1 explosion-proof, flame-proof, or intrinsic-safety rating				
Pressure rating†, psi	Threaded meters					
[MPa]	Connection size, in [mm]					
	<1[< 25]	5,000 [34.5]				
	1 [25]	4,400 [30.3]				
	1.50 [40]	3,200 [22.0]				
	2 [50]	2,650 [18.3]				
	Flanged meters					
	Pressure ratings for flanged meters are based on standard ASME B16.5 (Material Group 1.1 for carbon steel, Material Group 2.2 for stainless steel)					
	Threaded	0.75–2 [20–50]				
	Flanged	0.75–12 [20–300]				
End connections	Threaded	British standard pipe (BSP); national pipe thread (NPT) taper; others by special order				
	Flanged	ASME B16.5 [BS EN 1759] DIN [BS EN 1092]				
Materials	Rotor blades	430 stainless steel				
	Bearings	440C stainless steel with dry-lubricant-impregnated Rulon® ball separators				
	Body flanges	316 stainless steel				
	Internals	316 stainless steel; others by special order				
Process specifications	Temperature range, degF [degC]‡	Standard: -20 to 302 [-29 to 150] Optional: -320 to 302 [-196 to 150]				
	Pressure drop, psi [MPa]	1.8 [0.01] at maximum flow rate (based on air with density of 1.0 lbm/ft³ [16 kg/m³]); for specific flow rate values, see "Model Selection" section				
	Gas density, lbm/ft³ [kg/m³]	0.08 to 4.5 [1.25 to 73]; other densities available				
Output	Туре	Sine wave				
	Voltage	Varies with meter size and flow rate (typically 20 mV to 5 V peak to peak)				
		Proportional to flow				



BARTON Series 7400 gas turbine flowmeter (internal view)



BARTON Series 7400 gas turbine flowmeter (end view)



#### **PERFORMANCE AND CALIBRATION**

The average K-factor for each turbine is determined at the factory by using water as the calibration media. Performed at six different flow rates, this multipoint calibration verifies linearity and repeatability over a limited range of the meter capacity. The average K-factors derived in water (compared with those derived in gas) are within 1% deviation of each other. A water calibration is also an effective method to validate a meter in the field. Consult the factory for field water calibration procedures.

#### Gas calibrations can be valuable

- + when verifying the low-end capacity of the meter as would be required to implement electronic linearization
- + for testing of upper-end capacity of the meter (full capacity testing can rarely be performed on water due to pressure drop issues).

Gas calibration should be performed on a gas density similar to the process fluid density.

Meter performance specified in this bulletin is based on historical gas calibration performed at independent worldclass calibration facilities using gas media. Not included in our accuracy statement is any systemic bias the calibration lab may have. Repeatability is limited by gas laboratory precision; in water it is typically  $\pm 0.02\%$ .

Linearity indicates that no data point will exceed the average of all the data points within the linear meter capacity (normally 10%–100% capacity) as per International Society of Automation (ISA) standard RP31.1. Installation with straight pipe per American Gas Association Report 7 is required to achieve the specified linearity.

Meters should be installed with upstream filtration to isolate the meter from contamination and damage from liquids or solids.

<sup>‡</sup> This range is based on the temperature rating of meter bearings. Observe the temperature rating of companion electronics where applicable.

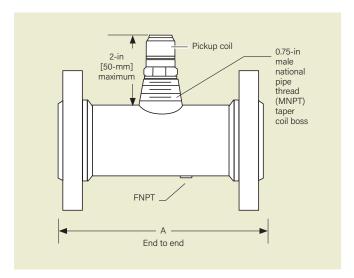
Use remote mount electronics or electronics with temperature extensions to avoid temperature extremes.

#### **DIMENSIONS**

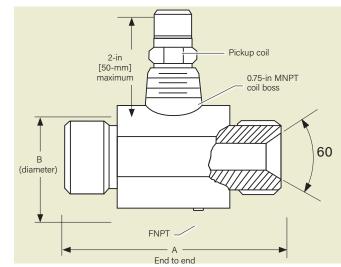
Rating	Face-to-Face Dimension A						
BSEN 1759, ASME	Up to ASME 600	ASME 900 and 1500	ASME 2500				
BSEN 1092, DIN	Up to PN 64	PN 100 and 160	PN 250 and 320				
Model	in [mm]	in [mm]	in [mm]				
7486	5.50 [140]	7 [178]	7 [178]				
7450	5.50 [140]	8 [203]	8 [203]				
7475	5.50 [140]	8 [203]	8 [203]				
7401	5.50 [140]	8 [203]	8 [203]				
7446	6 [152]	9 [229]	9 [229]				
7402	6.50 [165]	9 [229]	9 [229]				
7403	10 [254]	10 [254]	11 [279]				
7404	12 [305]	12 [305]	12 [305]				
7406	14 [356]	14 [356]	16 [406]				
7408	16 [406]	16 [406]	18 [457]				
7410	20 [508]	20 [508]	22 [559]				
7412	24 [610]	24 [610]	24 [610]				

Model	Thread	Dimension A	Dimension B	
	(BSP or NPT)	in [mm]	in [mm]	
7486	0.75	3.75 [83]	1.25 [32]	
7450	1	3.50 [89]	1.25 [32]	
7475	1	3.50 [89]	1.50 [40]	
7401	1	3.50 [89]	2.25 [57]	
7446	1.50	4.38 [111]	2.75 [70]	
7402	2	4.75 [121]	5.50 [140]	

Integral Pressure Tap	
Nominal pipe sizes, in [mm]	Female NPT (FNPT) taper tap size, in
0.75-2.50 [20-65]	0.13
3-8 [75-200]	0.125
10 and 12 [250 and 300]	0.50



Flanged meters



Threaded meters

#### **BARTON Series 7400 Gas Turbine Flowmeter**

#### MODEL SELECTION GUIDELINE

7400 Mod	el Selection A	ctual Flow Rate	e (Actual)						
Model Body Size Number		Size Minimum Repeatable	Nominal Max.	Extended Range	Nominal Meter Output, ±0.5%				
in [mm]		0.25 lbm/ft <sup>2</sup> [4 kg/m <sup>3</sup> ] ft <sup>3</sup> /min [m <sup>3</sup> /h]	0.5 lbm/ft <sup>2</sup> [8 kg/m <sup>3</sup> ] ft <sup>3</sup> /min [m <sup>3</sup> /h]	2.0 lbm/ft <sup>2</sup> [32 kg/m <sup>3</sup> ] ft <sup>3</sup> /min [m <sup>3</sup> /h]	ft³/min [m³/h]	ft³/min [m³/h]	Pulses/ft³	Pulses/m³	Rated Maximum Frequency, Hz
7486	0.75 [20]	1.4 [2.37]	1.0 [1.69]	0.5 [0.85]	6.7 [11.3]	7.4 [12.5]	21,600	762,800	2,400
7450	1 [25]	2.7 [4.58]	1.9 [3.22]	1.0 [1.69]	15 [25.5]	17 [28.0]	10,700	377,900	2,675
7475	1 [25]	3.2 [5.42]	2.3 [3.90]	1.25 [2.12]	22 [37.4]	24 [40.7]	7,400	261,300	2,715
7401	1 [25]	4.8 [8.14]	3.5 [5.93]	1.7 [2.88]	50 [85]	55 [93.4]	3,350	118,300	2,790
7446	1.50 [40]	12.5 [21.19]	8.5 [14.41]	4.2 [7.12]	125 [212]	138 [234]	1,700	60,000	3,540
7402	2 [50]	19 [32.20]	14.5 [24.58]	6.7 [11.36]	200 [340]	220 [374]	740	26,100	2,465
7403	3 [80]	55 [93.22]	39 [66.10]	18.7 [31.69]	560 [950]	616 [1,045]	190	6,000	1,770
7404	4 [100]	82 [138.9]	59 [100.0]	31 [52.54]	850 [1,445]	935 [1,590]	80	3,000	1,130
7406	6 [150]	215 [364.4]	158 [267.8]	73 [123.7]	2,200 [3,740]	2,420 [4,110]	22	1,000	800
7408	8 [200]	340 [576.3]	243 [411.9]	117 [198.3]	3,500 [5,950]	3,850 [6,540]	9	400	525
7410	10 [250]	550 [932.2]	390 [661.0]	193 [327.1]	5,800 [9,855]	6,380 [10,840]	5	180	500
7412	12 [300]	850 [1,440.7]	610 [1,033.9]	300 [508.5]	9,000 [15,290]	9,900 [16,820]	3	105	450

<sup>&</sup>lt;sup>†</sup>Operating continuously in the extended range will reduce the bearing life by approximately 25%.

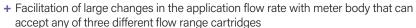
INTELLIGENT ACTION +

## **NUFLO Measurement Technology:** 2-in-Wafer Gas Turbine Flowmeter

NUFLO technology includes solutions that provide consistent, reliable gas flow measurement in a 2-in nominal pipe size.

#### **Features**

- + Low-pressure-loss design with low-friction bearings and a rotor weighing less than 0.005 lbm [2.4 g] for challenging low-pressure, low-gas-density flow measurement applications, including vapor recovery, fuel gas measurement, and combustion air flow
- + Durable nonlubricated tungsten carbide "V" bearings and a high-pressure stainless steel body for dirty sour production gas (avoid the use of damaging liquid slugs)
- + Up to 30:1 flow rate turndown (depending on range selected) by operating the meter at twice the upper published capacity for short periods
- + Compact installation with ability to mount between raised-faced flanges in any orientation





NUFLO technology 2-in-wafer gas turbine

NUFLO Technology 2-in-Wafer Gas	s Turbine Flowmeter Specification	ns
Size, in [mm]	2 [50]	<del></del>
Flow range	10:1 to 15:1	
End connections	Installs between two raised face fla	anges
Working gauge pressure†, psi [MPa]	0 to 3,705 [0 to 25.5]	
Test pressure (gauge), psi [MPa]	5,557 [38.3]	
Output frequency, Hz	0 to 440 (nominal)	
Minimum output voltage at 5-Hz voltage, mV	30 peak to peak	
Pressure drop, in [mm] water column	Less than 1 [24.5] at maximum flov	v rate
Linearity, %	±2 of reading	
Repeatability, %	± 0.5 of reading	
Factory calibration	and each replacement cartage. The different flow rates across a turndo	g the number of pulses per actual cubic foot is supplied with each meter e signal K-factor is derived from the average of 10 K-factors acquired from own not less than 4.5:1. The K-factors are determined by using a flow nozzle pressure of 20 or 30 psi. All instruments are traceable to the National Institute T).
		a custom calibration is available upon special request. This data may be used Scanner flow computers to remove linearity error.
Temperature, degF [degC]	-29 to 250 [-34 to 120]	The meter will operate at -55 degF [-67 degC] and may be fully qualified with optional Charpy verification of the body material
		To extend the maximum operating temperature to 450 degF [232 degC], order the additional part number 2350369-01 to receive a high-temperature pickup coil. The temperature limitations of connected instrumentation should also be considered.
Pickup connector	Mates with AN3106A-10SL-4P	
Conduit connection, in [mm]	1 [25] NPT	
Pressure tap, in [mm]	1/8 [3] NPT	

<sup>†</sup> For compliance to the CRN or the secondary seal qualification or for use above 2,500 degF [1,200 degC], the maximum pressure must be limited to 2,220-psi [15.3-MPa] gauge pressure.

Nominal calibration factor, pulses/ft³	Low range	325 [11,477]			
[pulses/m³]	Standard range	125 [4,415]			
	High range	70 [2,472]			
Materials of construction	Body and cartridge	Grade 316L stainless steel			
	Bearing mounts	Grade 304 stainless steel			
	Bearings	Tungsten carbide, "V" type			
	Rotor	Grade 455 stainless steel, two bladed			
	Rotor shaft	Tungsten carbide			
	Snap rings	Grade 316 stainless steel			
	Set screws	Grade 304 stainless steel			
	Pressure port plug Grade 304 stainless steel				
Compliances	Hazardous locations				
	Explosion proof (standard)				
	cCSAus CEC and NEC				
	Class I, Div. 1, Groups A, B, C, D				
	ANSI 12.27.01 single seal				
	Flame proof (optional)				
	ATEX and IEC				
	II 1/2G				
	Ex d IIC Ga/GbD				
	Intrinsically safe as defined by the connected equipment				
Pressure boundary	CRN 0F0123.2C				
	PED (special order)				
NACE	Ontional certification by Sensia in cor	mpliance with prequalified materials of NACE MR0175/ISO 15156			

#### **DIMENSIONS**

Dimensions, i	n [mm]			
A	В	С	D	
3.32 [84]	3.60 [91]	3.12 [79]	1.80 [46]	

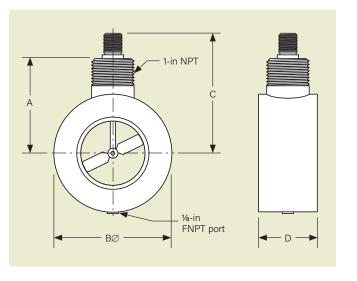
#### **ORDER NUMBERS**

Flow Range	Complete Meter Part Number	Replacement (Internal Set Only)†
Low	9A-100003397	9A-100005113
Standard	9A-100003398	9A-100003517
High	9A-100003399	9A-100005134

†Compatible with Badger Meter® Blancett QuikSert® gas flowmeter. Meter includes centering rings for ANSI 150-600 as standard. Pickup extension not

Studs, Nuts, and O	Gasket Kits	
ANSI Class	Part Number	Gasket Type
150	9A-100005100	Synthetic fiber
300/600	9A-100005101	with nitrile binder
900/1500	9A-100079906	Stainless steel wound

Studs and nuts are plated B7 and 2H grade or equivalent. 900/1500 class kit includes a pickup extension and centering rings.



#### **GAS METER FLOW RANGES**

Flow rates are at standard conditions of 14.73 psi absolute pressure and 60 degF and are based on 100% methane gas at 0.6 specific gravity.

To determine the minimum capacity for other gases use:

$$Q_g = Q_{0.6} \sqrt{\frac{0.6}{G}}$$

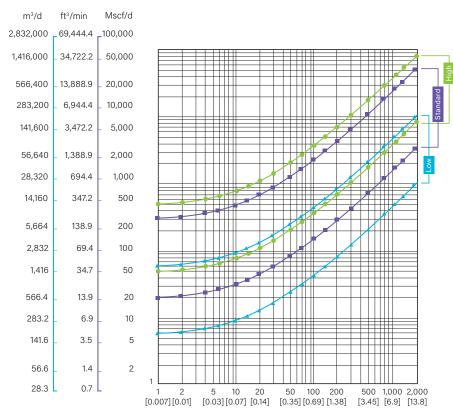
#### where

 $Q_{0.6}$  = Flow are on graph

G = Specific gravity of other gas

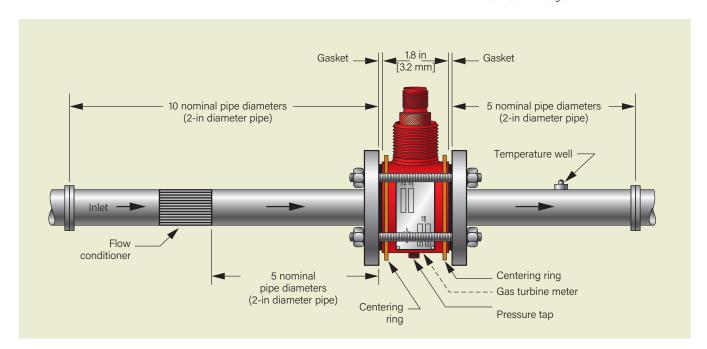
 $Q_g$  = Flow rate for other gas





Flowing gauge pressure, psi [MPa]

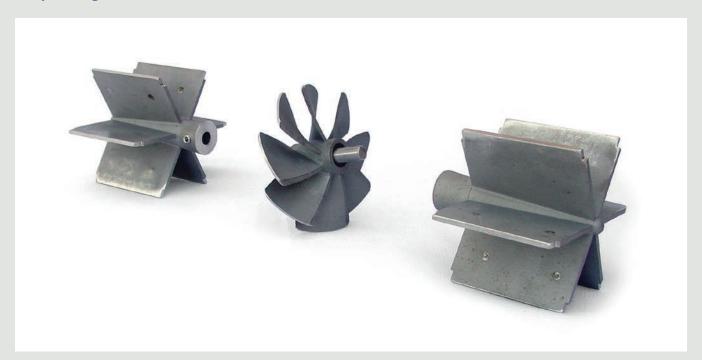
Gas meter flow ranges.



Flow rate

## **NUFLO Measurement Technology: Ball-Bearing Gas Turbine Flowmeter**

The NUFLO technology ball-bearing gas turbine flowmeter is designed for high-pressure measurement of carbon dioxide or nitrogen being used in oil and gas well stimulation. Provided that the minimum flowing density requirements are met, NUFLO technology ball-bearing flowmeter can be used with nearly any gas or clean liquid. The fluid must be a liquid or gas and not a simultaneous mixture of both.



#### **ROTORS FOR SENSIA GAS TURBINE FLOWMETERS.**

#### **FEATURES**

- + Universal body selection: The calibrated internals are manufactured by modifying the standard liquid internal with ball bearings in place of the tungsten carbide sleeve bearings. As a result, the ball bearing meter can install in any same-size or -style NUFLO turbine technology body. Calibrated internal kits can be purchased with the body or refit into liquid meters that are in inventory.
- + Suitability for cryogenic gases: The NUFLO technology ballbearing flowmeter is suitable for measuring fluids that are in a liquid or dense-vapor state because of elevated flowing pressure.
- + Rugged cast rotor
- + Standard volume, mass, or energy may be determined by pairing the meter with a NUFLO MC Series flow totalizer or Scanner flow computer. The Scanner 3100 flow computer offers the capability to correctly compute values as gases transition through dense vapor into liquid state.
- + Self-lubricating bearings impregnated with a dry powder lubricant for gas applications; in liquid applications, the bearings rely on the process for lubrication.

<b>Ball Bearing Kits Flow Ra</b>	anges (Acti	ual) and Accura	су						
Body Type	Size,	Flow Range	Flow Range			Kits	Linearity, %		
	in [mm]	Nitrogen Gas	ogen Gas CO <sub>2</sub>						
			ft³/min	galUS/min	m³/d	bbl/d	Part Number	Liquid	Gas
Standard (fits in threaded, flanged, 1502 bodies)†	1 [25]	1.0–10	5-50	27–270	170–1,700	9A-100061238	±1	±3	
	11/2 [40]	3.0-30	15–180	80–1,000	515-6,000	9A-100012020	±1	±3	
	2 [50]	12.5–125	40-400	210-2,100	1,300–13,000	9A-100003387	±1	±3	
	3 [80]	25–250	80-800	436-4,360	2,750-27,500	9A-100012019	±1	±3	
	4 [100]	_	100-1,200	540-6,500	3,400-41,000	9A-100062958	±1	±3	
	6 [150]	_	200-2,500	1,100–14,000	6,800-85,680	9A-101282542	±1	±3	
NUFLO EZ-IN* between- flange wafer flowmeter	6 [150]	_	200-2,500	1,100–14,000	6,800-85,680	9A-100062786	±1	±3	
	8 [200]	_	350-3,500	1,900–19,000	12,000–120,000	9A-100163599	±1	±3	

† Not suitable for Victaulic® systems due to pressure requirements.

Meter Type	Flow Size, in [mm]	End Connection Size, in	Working Pressure, psi [MPa]	Part Number
High-pressure 1502 union end	1 [25]	2 1502 wing thread	15,000 [103]	9A-100061237
	11/2 [40]	2 1502 wing thread		9A-101003955
	2 [50]	2 1502 wing thread		9A-100012023
	3 [80]	3 1502 thread by thread		9A-100012024
	3 [80]	3 1502 wing thread		9A-10101179
EZ-IN between-flange wafer flowmeter	6 [150]	6 BF	6,000 [41]†	9A-101212242

NUFLO Technology Ball-Bearing G	•				
Minimum density requirements	The NUFLO technology ball-bearing flowmeter requires a minimum fluid density of 4 lbm/ft³ [64 kg/m³]. Natural gas with relative density of 0.65 at 1,000 psi meets the minimum requirements. Flowing density is influenced by the flowing pressure, temperature, and fluid composition.				
Sizing	Consult Sensia for				
	Standard flow rates at flowing conditions				
	Output frequency				
End connections	Any; reduced-bore EZ-IN wafer flowmeter bodies are not recommended for gas service				
Working pressure	Dependent on meter body type and connections				
Minimum output voltage at 5 Hz, mV	30 peak to peak				
Pressure drop (DP) computation	$DP = \mu 0.25 \times (sg0.75 \times wd)$				
	$\mu$ = flowing viscosity in cP				
	sg = flowing density in kg/m3 divided by 1,000 [flowing density in lbm/ft3 divided by 62.4]				
	wd = pressure drop in water				
Linearity, %	±3 of reading				
Repeatability, %	$\pm0.8$ of reading				
Factory calibration	A single average K-factor indicating the number of pulses per galUS is supplied with each meter and each cartage. The signal K-factor is derived from the average of 5 K-factors acquired from different flow rates across a turndown of not less than a 10:1.  The K-factors are determined by using a small volume prover and water. All instruments are NIST traceable.				
Process temperature, degF [degC]	-70 to 350 [-57 to 176]. Internals only. Body and pickup coil must be selected to match as required for the application.				
Materials of construction	Vanes and bearing support	316L stainless steel			
	Bearings	430 stainless steel			

#### **HOW TO ORDER**

Sensia gas turbine flowmeters are often built to order, which gives our customers the opportunity to have optimal meter attributes for their application. The following is a guide for configuring a meter for quotation. The list includes the most popular selections. Communicate other requirements or preferences by written correspondence. Select one choice from each group. The red font describes combination limits. Items in bold font are recommended minimum selections. Prior to order, Sensia will assign a compact part number to the agreed-upon configuration.

NuFlo (EF)				
tion CSA ATEX Flameproof				
ore Size/Flowrate	[7446] 1-1/2" (7400)			
G21] 2" Low Range (NuFlo)	[7402] 2" (7400)			
[G22] 2" Standard Range (NuFlo)	[7425] 2-1/2" (7400 & RF,RJ)			
[G23] 2" High Range (NuFio)	[7403] 3" (7400 & RF,RJ)			
[7486] 3/4" (7400 & TH,RF)	[7404] 4" (7400 & RF,RJ)			
[7450] 1" (7400)	[7406] 6" (7400 & RF,RJ)			
[7475] 1" (7400)	[7408] 8" (7400 & RF,RJ)			
[7401] 1" (7400)	[7410] 10" (7400 & RF,RJ)			
[7445] 1-1/4" (7400)	[7412] 12" (7400 & RF)			
nnection Size	2-1/2 Inch (7425)			
1/2 Inch (7X84)	3 Inch (7403)			
3/4 Inch (7486)	4 Inch (7404)			
1 Inch (7401,7450,7475)	6 Inch (7406)			
1-1/4 Inch (7445)	8 Inch (7408)			
1-1/2 Inch (7446)	10 Inch (7410)			
2 Inch (NuFlo or 7402)	12 Inch (7412)			
e Class For Flanges (RF,RJ) ASME CL150 (	RF) ASME CL600			
□ NA □ ASME CL300 (	RF) ASME CL900 (3"-8")			
	ASME CL1500			
Material (RF,RJ) NA Stainless Steel	I			
aterial 316 SS				
e Rating (TH) 2650 PSI (7402)	4400 PSI (7450,7475,7401)			
NA 3200 PSI (7445,7446)	5000 PSI (7486)			
aterial 455 SS (NuFlo)	430 SS (7400)			
(Grade) +/- 1.00% (7400)				
+/- 2.00% (NuFio)				
Connections	d)			
2nd pickup (coils included) (7401 or larger)				
ng Temperature Range20F to 250F	20F to 450F (7400)			
67F to 250F	-67F to 450F (7400)			
quirements 10 Point Calibration				
entation / Reports Hydrostatic Test Data (default - Data or Chart is always required for 7400)				
None (NuFlo) Hydrostatic Test Chart (not Hydrostatic Test Data)				
Material Test Report (always required for 7400)	Flow Test Certificate			
NACE Certificate	Flow Curve			
er Inspection None	Calibration			
Leak Test (Hydrostatic Test Chart)	Inspection			

Selection guide for quotations and orders

